

**Title: SYSTEM AND PROCESS FOR
FORMING A PRODUCT HAVING A
THREE-DIMENSIONAL GRAPHIC**

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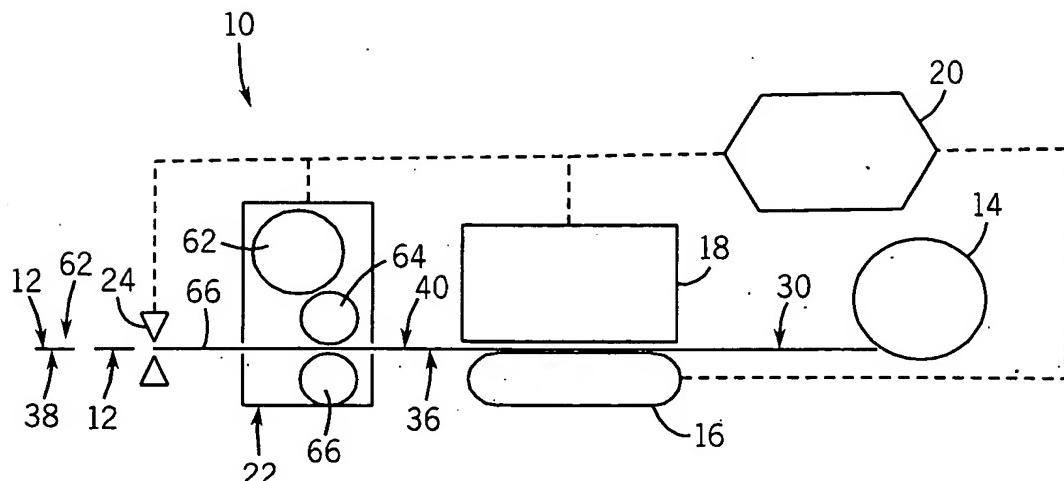


FIG. 1

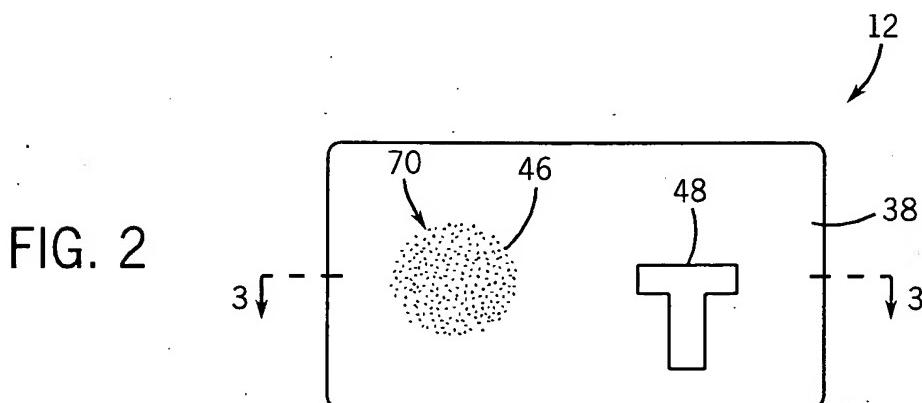


FIG. 2

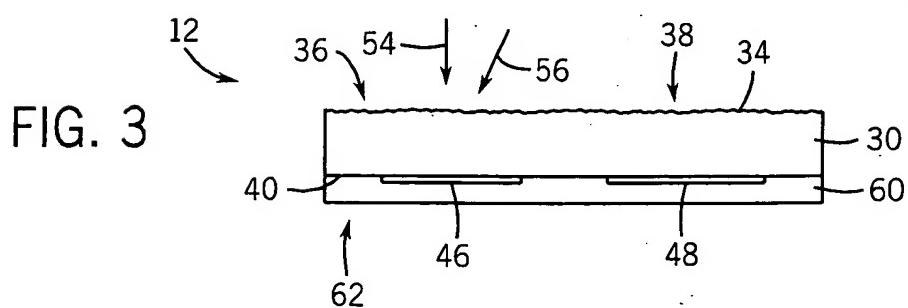


FIG. 3

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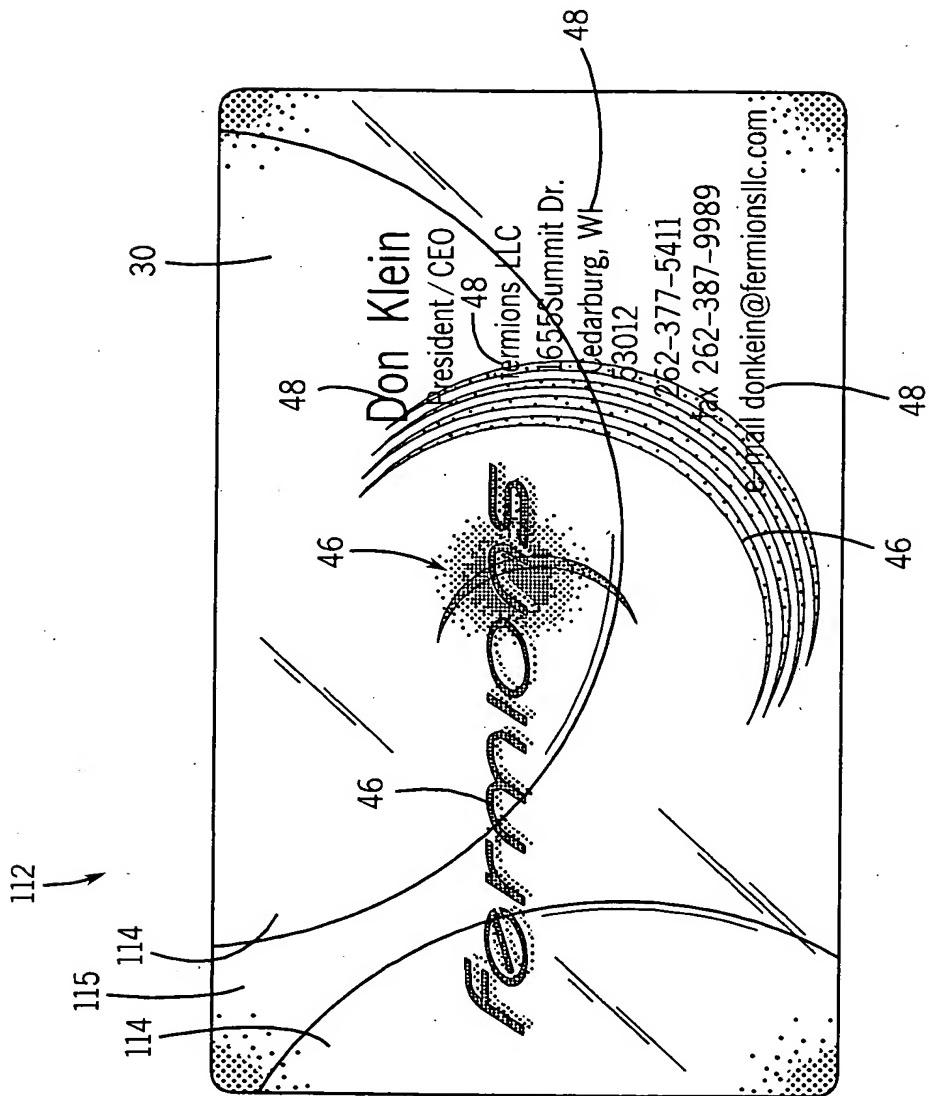


FIG. 4

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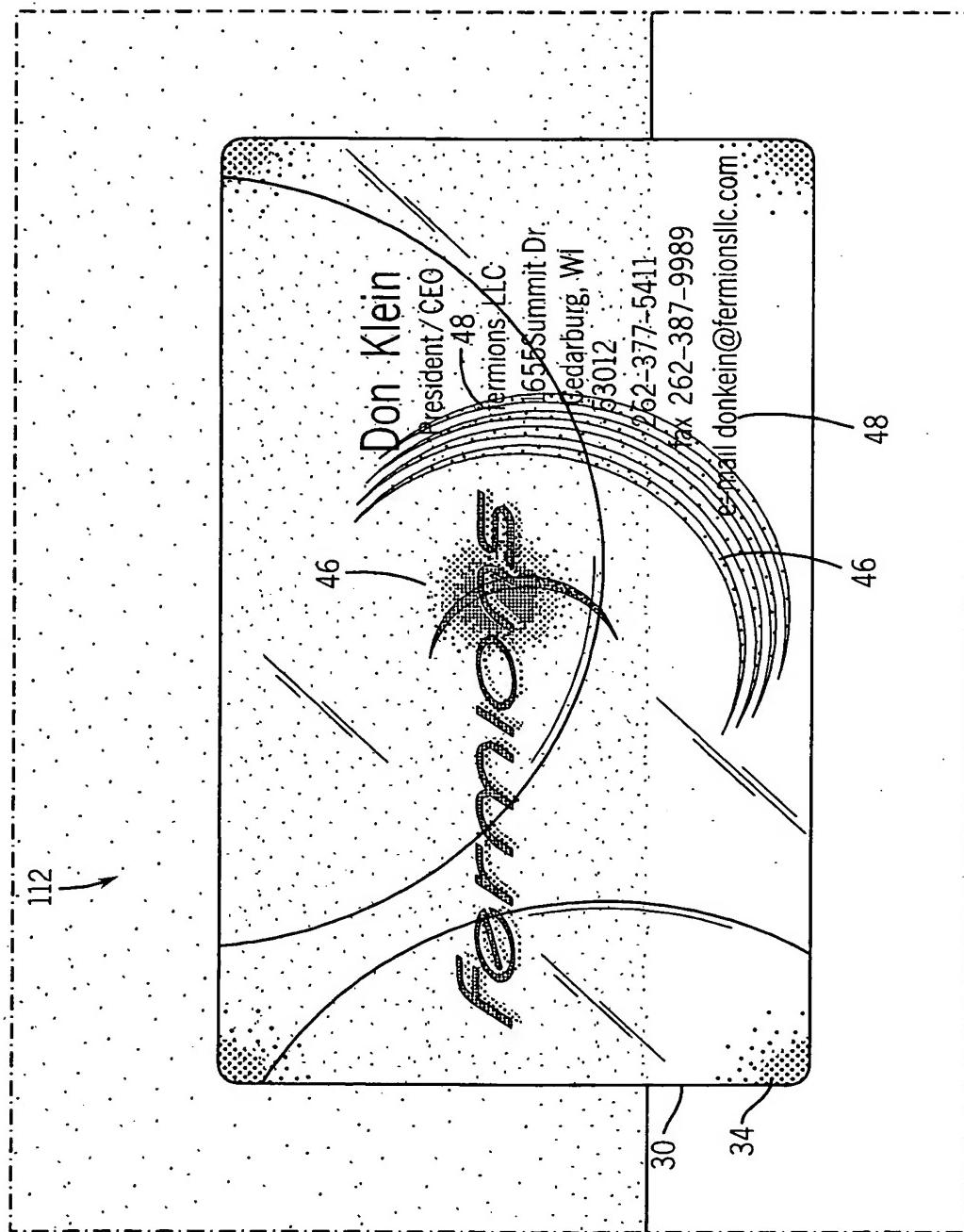


FIG. 5

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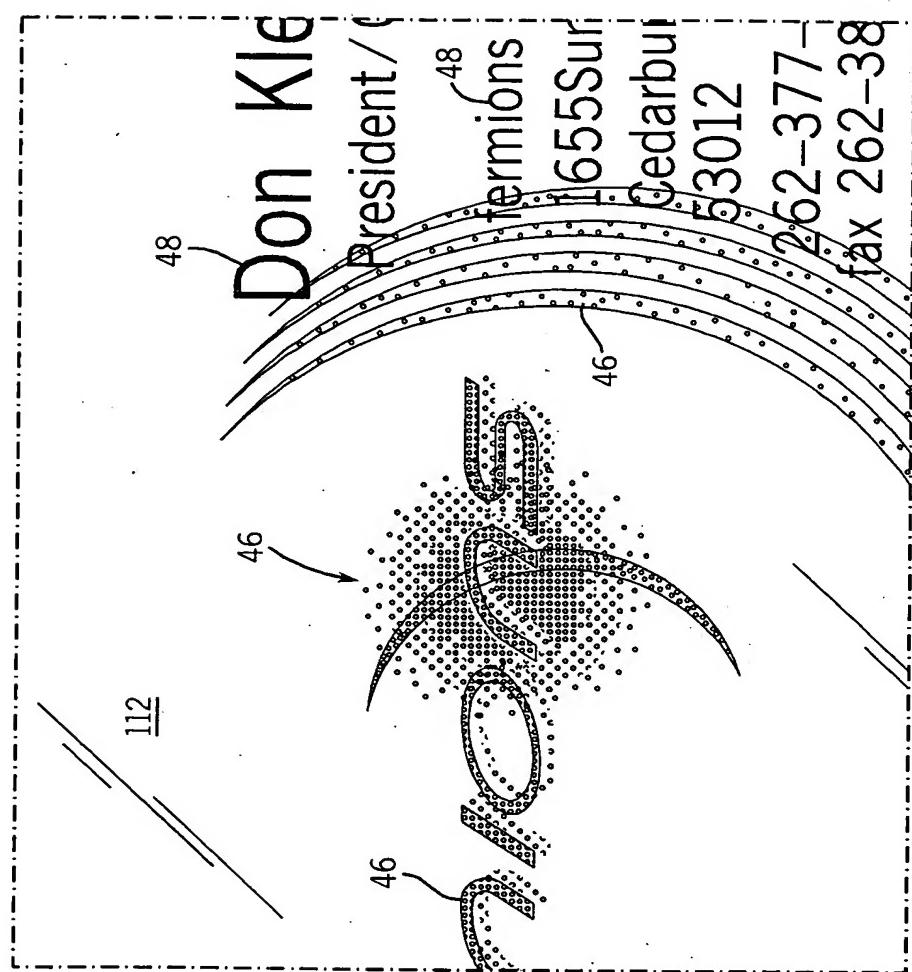


FIG. 6

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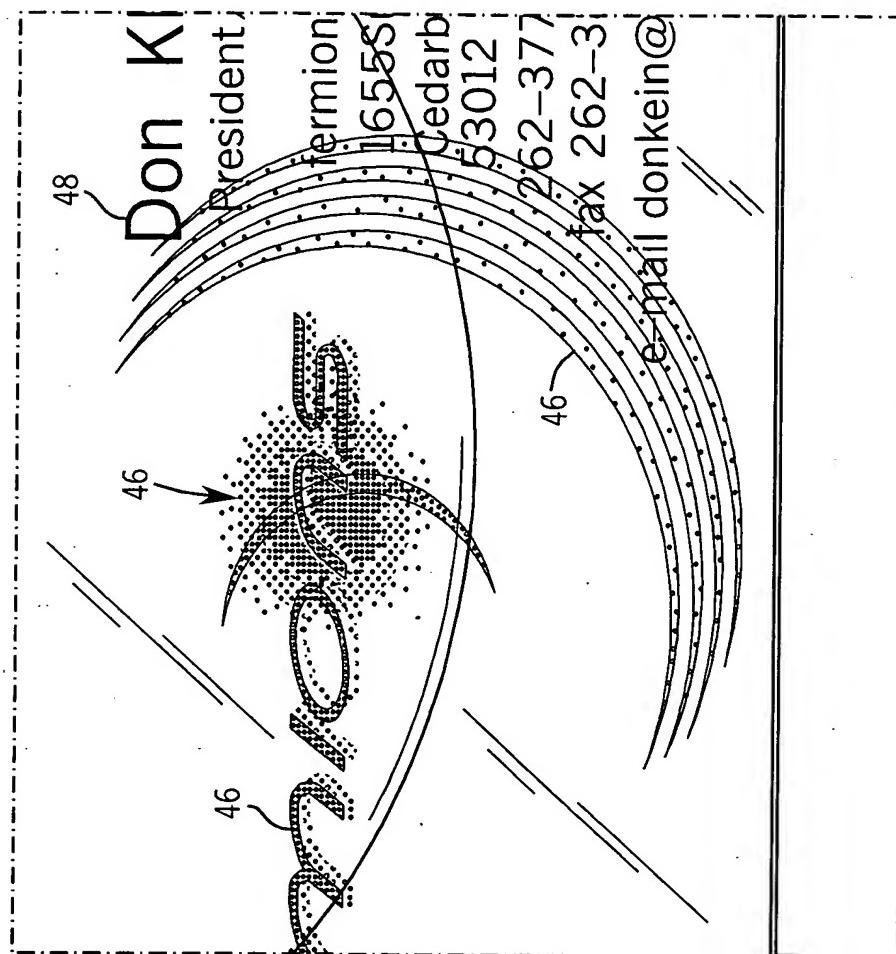


FIG. 7